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Mazak M Code List M-codes Description  
M00 Program stop M01 Optional stop  
M02 Program end M03 Spindle normal  
rotation M04 Spindle reverse rotation

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M05 Spindle stop M06 Chuck unclamp  
(releasing workpiece) M07 Chuck clamp  
(holding workpiece) M08 Flood coolant  
ON M09 Coolant OFF M10 M11 M12  
Milling spindle mode cancel (Turning  
mode selection) M13 Milling...

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